

# #81415-81419 B3/T3 Arm Stiffener Supplement

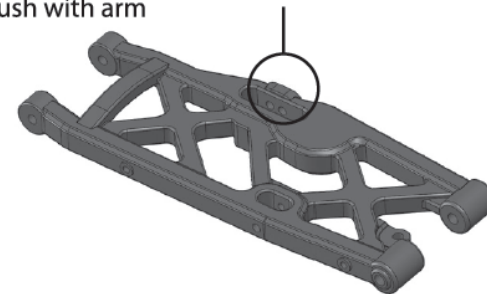
## :: B3.1/T3.1 Arm Stiffener Supplement

### **Suggested Installation Method:**

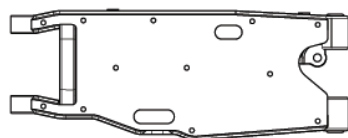
1. Align insert with bottom side of suspension arm.
2. Use included 1.6mm / 1/16" drill bit to make two holes on opposite corners of the insert.
3. Assemble with stiffener to the arm using two of the included M2x6mm screws. This will hold the insert in place while the rest of the holes are drilled and will ensure the holes are aligned.
4. Drill the rest of the holes in the suspension arm and assemble with screws.



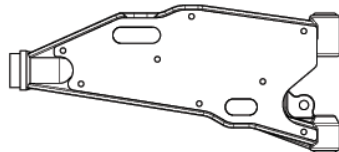
Grind this area flat on T3.1 arms (#81316, 81318) so insert is flush with arm



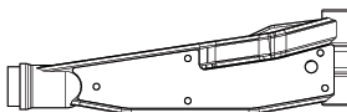
**#81415**



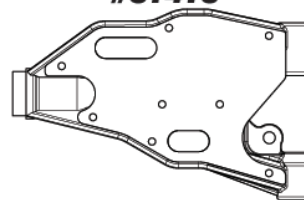
**#81416**



**#81417**



**#81418**



**#81419**

