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AREA 51 is a Registered Trademark of Associated Electrics. Inc.

STEALTH is a Registered Trademark of Associated Electrics, Inc.

GREEN SLIME is a Registered Trademark of Associated Electrics, Inc.

ITEMS NEEDED

The following items are required to build or maintain your Enduro vehicle.

- 1.5mm Allen Wrench (#1500
- 2mm Allen Wrench (#1501)
- 2.5mm Allen Wrench (#1503)
- Pliers
- Long Nose Pliers
- 5.5mm Nut Driver (#1507)
- 7mm Nut Driver (#1508)

OTHER HELPFUL ITEMS

The following items aren't required, but will aid in the building and maintaining of your Enduro vehicle.

- Threadlock (#1596) *Not Include
- Green Slime (#1105) *Not Included

Your journey begins here.



INTRODUCTION

Thank you for purchasing this Element RC product. This assembly manual contains instructions and tips for building and maintaining your new Enduro chassis. Please take a moment to read through this manual to help familiarize yourself with these steps. We are continually changing and improving our designs; therefore, actual parts may appear slightly different than in the illustrations. New parts will be noted on supplementary sheets located in the appropriate parts bags.

TRAILWALKER PORTAL PLUS RTR

A PERFORMANCE RIG BUILT TO ENDURE. When hitting the trail, you want to do it with confidence and the answer is the Enduro Trailwalker Portal Plus Trail Truck!

At the heart of the Enduro Trailwalker Portal Plus is our revolutionary Stealth® X gearbox. Although the exterior appears to have a conventional 3-gear transmission look, the inside is far from conventional. The Stealth® X features the ability to adjust the rear drive ratio independently of the front drive across three levels: stock overdrives the front end 5.7% (installed in RTR), option 1 provides a one-to-one drive ratio front-to-rear (available separately), and option 2 overdrives the front end 11.83% (included with RTR).

Feeding the power to the tires are 3-piece telescopic driveshafts with an extruded aluminum center section, universal front drive axles, and hardened steel ring and pinion gears. With the Enduro drivetrain, delivering useful power will not be an issue.

As with all of our Enduro chassis, the steering link assembly has been relocated from the conventional location to behind the axle (BTA). This feature greatly improves approach angle and front end clearance, making rough terrain much easier to handle.

The Ecto Portal RTR features new high-clearance portal axles. These new portal axles include all-metal gears, ball bearings, and a new larger pocket for a heavier-duty inner input bearing. With almost an inch more clearance than our standard straight axles, these axles are a perfect fit for the Enduro line-up.

The Enduro Trail Truck comes ready for adventure right out of the box, with performance-driven electronics. The ultra-smooth and powerful 14-turn 5-slot brushed crawler motor is matched with a 2-in-1 electronic speed controller and receiver. Controlling the beast on the trail is a 4-channel 2.4GHz radio and Reedy Power high-torque metal gear servo.

With all this packed in one box, we know the Enduro Trail Truck is ready for the trail - Are you?

FEATURES

- NEW high-clearance portal axles
- NEW carbon fiber flat rail chassis
- NEW aluminum chassis braces and body mount supports
- NEW Delrin® machined and flush mounted angled lower skid plate
- NEW 2-piece forward-bias aluminum motor plate
- Factory Team aluminum threaded shocks
- Factory Team steel pivot balls
- Factory Team 5mm heavy-duty steel
- High-clearance links
- Servo-on-axle steering
- Universal front and rear drive axles

- Aluminum steering plates
- Optimized ball cups for more fluid axle articulation
- · Telescopic driveshafts front and rear
- Extruded aluminum driveshaft splines
- · Machined input pinion gears
- · Metal ring gears
- Machined steel top shaft
- Metal ball bearings included
- Steel 25T servo horn

EPLACEMENT PART NUMBERS

FLAT HEAD SCREWS	(FHCS)
	2.5x10 mm (31350
	2.5x14mm (41077
	3x6mm (31541
	3x8mm (25201
	3x10mm (25202
	3x12mm (25203
	3x14mm (89208
	3x20mm (89210
	3x24mm (89233
BUTTON HEAD SCRI	EWS (BHCS)
	2x3mm (31509
2.6x10m	m, Self Tapping (41088
	3x4mm (91158
	3x5mm (31530
	3x6mm (31531
	3x8mm (31532
	3x10mm (25211
	3x12mm (89202
	3x14mm (25187
	3x16mm (89203
	3x18mm (2308
	3x20mm (25188
	3x22mm (25189
	3x24mm (89204
	3x26mm (89205
	3x28mm (41078
	3x45 mm (71037
SET SCREWS	
	3x3mm (25225

3x16mm (4689)

4x16mm (4677)

111	Will be	Œ,
EW HARI	DWARE USED WITH OPTIONAL	RI
SOCKET HE	AD SCREWS (SHCS)	
	2x5mm (31511)	
	2x8mm (7187)	
	2.5x6mm (41079)	
	2.5x8mm (89222)	
	2.5x10mm (41087)	
	2.5x14mm (71032)	
	2.5x16mm (41086)	
	2.6x10mm (42332)	
	3x6mm (41089)	
Thumming.	3x011111 (41087)	
LP SOCKET	HEAD SCREWS (LP SHCS)	
	3x6mm (41089)	
	3x10mm (41090)	
	3x16mm (41092)	
	3x20mm (41091)	
PIVOT BALL	S	
	Pivot Ball, 6mm (42041) FT Pivot Ball, 6mm (42056)	
1-2-	Pivot Ball, Upper Shock (42041)	
FT	Pivot Ball, Upper Shock (42055)	
LOCK NUTS		
	M3 Locknuts (25215) Aluminum (31550)	
	M4 Locknut W/Flange (25391)	
BEARINGS		
	5x10x4mm (91560)	
	5x12x4mm (91567)	
	7x14x3.5 mm (91474)	

10x15x4mm (91563)

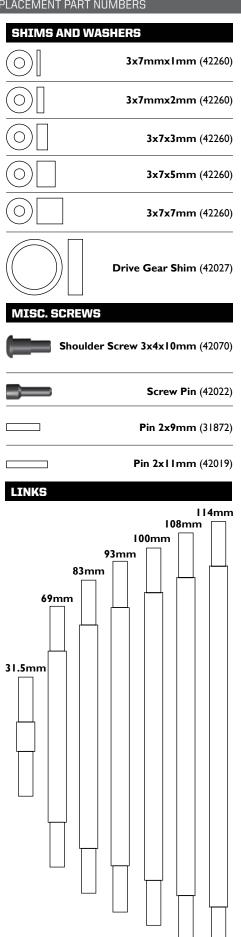




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7 BODY

BODY ACCESSORIES BULID [BAG 9]

INEER FENDER

OPTIONAL GEARBOX BUILD

BACK COVER

*Please note:

There will be extra, spare or optional molded parts left over after the build is complete for your convenience.

USING THIS MANUAL



This symbol indicates a special note or instruction in the manual.



This symbol indicates the number of the same part that is required.



This symbol indicates the order within a step to assemble parts.



This symbol indicates a Trail Tip.



This symbol indicates where Black Grease should be applied.



This symbol indicates where Green Slime can be applied.



This symbol indicates where Thread Lock Adhesive should be applied.



This symbol indicates where Shock Fluid should be applied.



There is a 1:1 hardware foldout page in the front of the manual. To check the size of a part, line up your hardware with the correct drawing until you find the exact size. Each part in the foldout has a number assigned to it for ordering replacement parts.



TRAIL TIPS AND CHECKLIST

PREPARING TO HIT THE TRAIL:

When preparing to hit the trail, it's a good idea to have a checklist to make sure you have everything and don't end up having to head back early. We've compiled a checklist of the things we think you'll need on the trail. We've also left some space for you to add your specific items to the list. Keep in mind these are suggestions and every person will require different items. Weather and altitude will also dictate how much food and water a person will require. Do a little research fi rst before heading out for a full day on the trail.

□ Truck with Charged Battery □ 1-2 spare Charged Batteries for your rig □ Radio with Charged Batteries □ Spare radio batteries □ Check all nuts and screws and tighten them. Including Wheel nuts! □ Spare parts (Nuts, Screws, Body Clips, and anything that may wear or break) □ Backpack □ Water (2 liters per person minimum) □ Snacks (protein bars, trailmix, etc.) □ Sturdy shoes (Hiking boots preferably or something with grip and ankle support) □ Element Hat or Beanie □ Element Hoodie or Jacket □ Sunscreen □ Bug Spray □ Lip Balm □ Nut Drivers (Factory Team Nut Drivers #1507, 1508) □ Allen wrenches (Factory Team Hex Driver set #1655) □ Cell phone and charger □ Headlight or fl ashlight with spare batteries □ Compact action camera □ Camera □ Tripod □ □ □ □ □ □ □
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TREAD LIGHTLY:

Remember, when driving your rig out on the trails, it's important to tread lightly. We all know that the best place to enjoy our hobby is out in nature, and that means we need to preserve it for future hobbyist so we all have a place to enjoy. Here are a few tips to remember when out on the trail.

• Pack In/Pack Out:

Don't leave anything behind. Whether it's trash, parts, or food. If you brought it, take it with you.

• National and Public Parks:

If visiting a national park, leave the RC cars at home. It is illegal to drive any radio control vehicle within national park boundaries. Public parks are slightly different, some may allow radio control cars and others may not. Check with your local offi cials before driving in a public park.

• Be Considerate:

Where ever you drive your radio control car, always be considerate of others. Hikers, bicyclists, and animals should always be given the right of way.

• Keep It Quiet:

If you're sharing an area with other people, try to keep the noise to a minimum. If you come across animals or anglers, please be considerate and give them space.

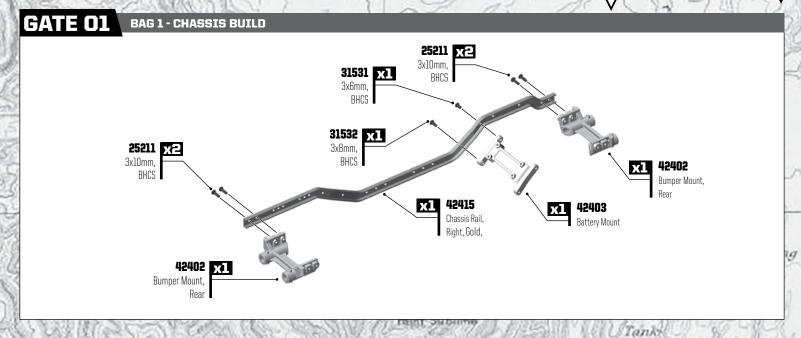
Give A Hoot, Don't Pollute:

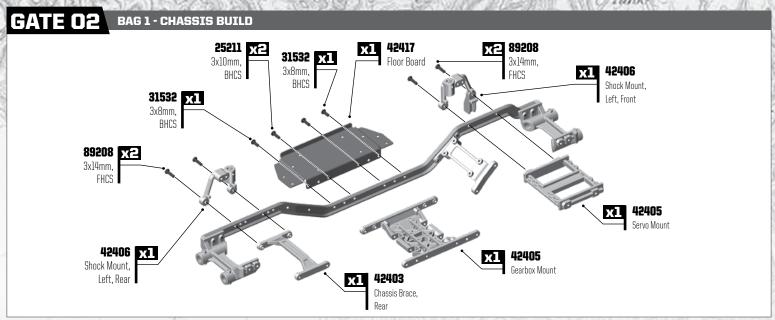
When enjoying the outdoors take your trash with you. Not only is it bad for the environment, it's unsightly. If you see trash, pick it up, even if it isn't yours. If we all do our part we can work together to keep our planet beautiful for future generations.

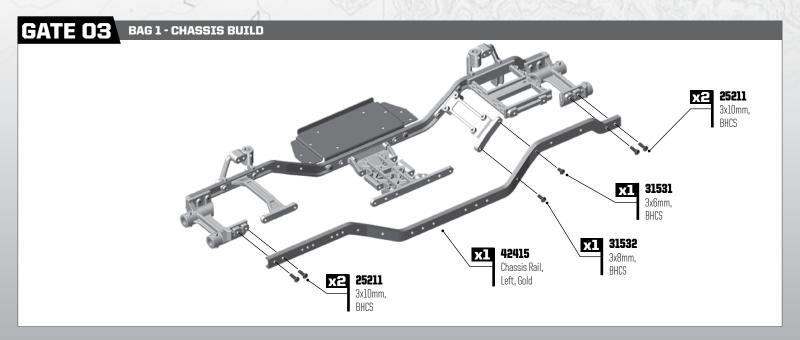
Only You Can Prevent Wild Fires:

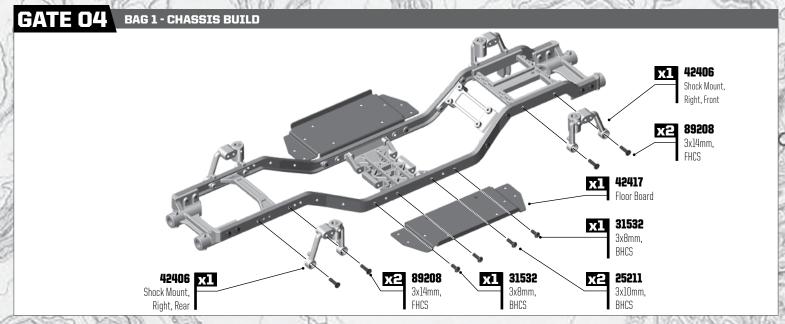
Some of us like to mix camping with RC cars. This is great! Just remember to follow all safety precautions and put out any camp fi res before calling it a night. Also, be sure to unplug and store all LiPo batteries in LiPo sacks and a fi re resistant storage device.

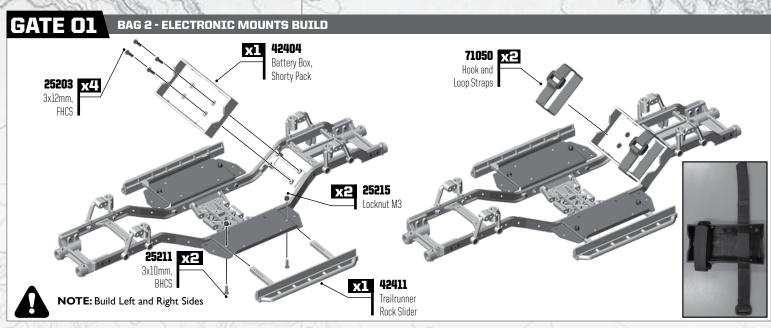


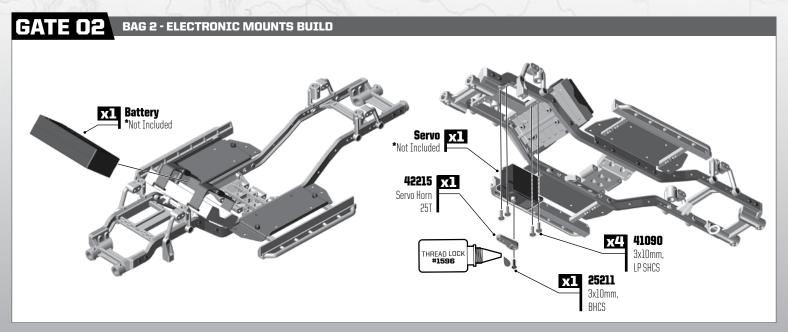






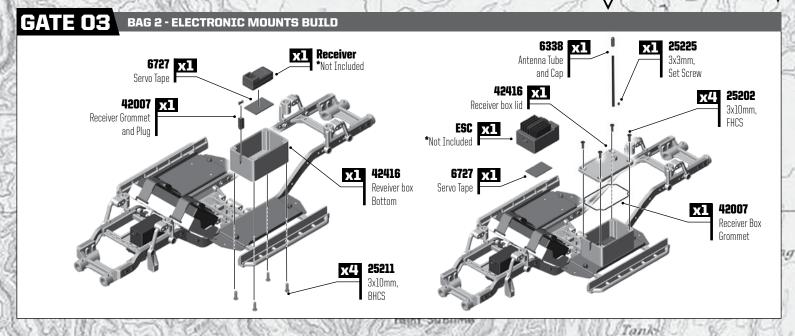


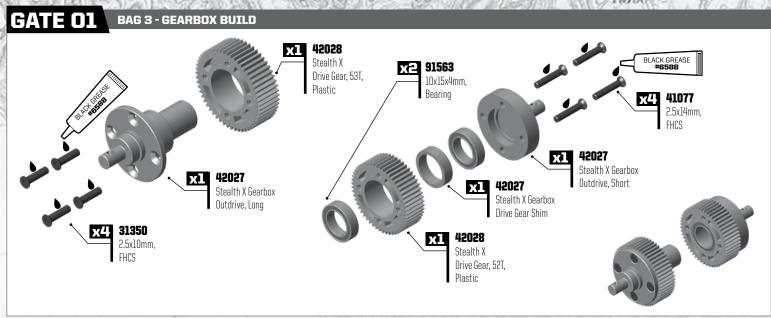


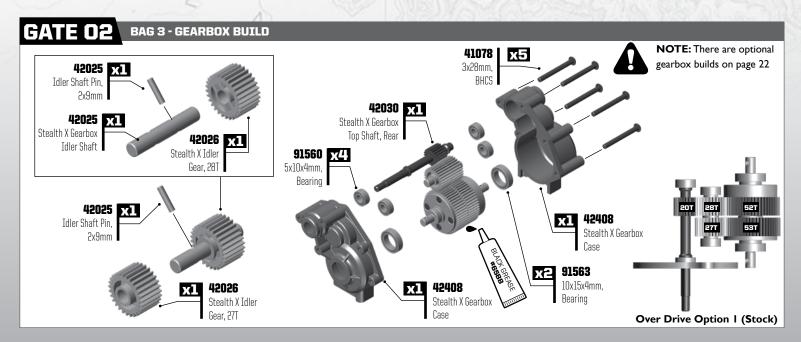


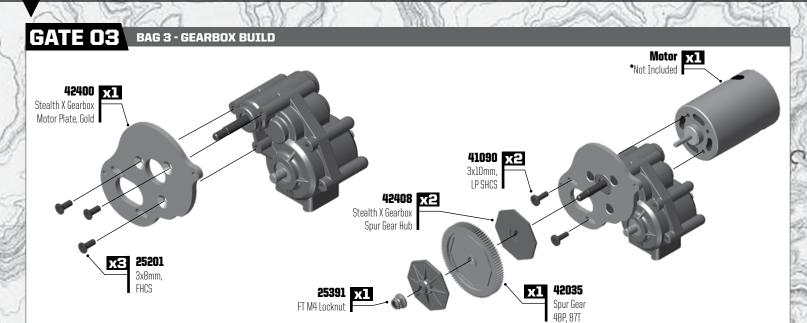


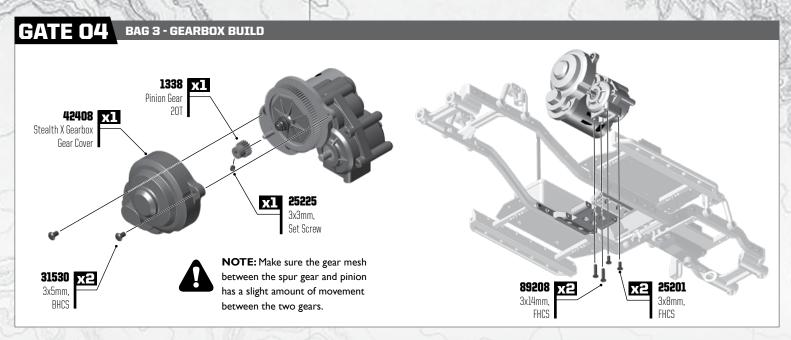


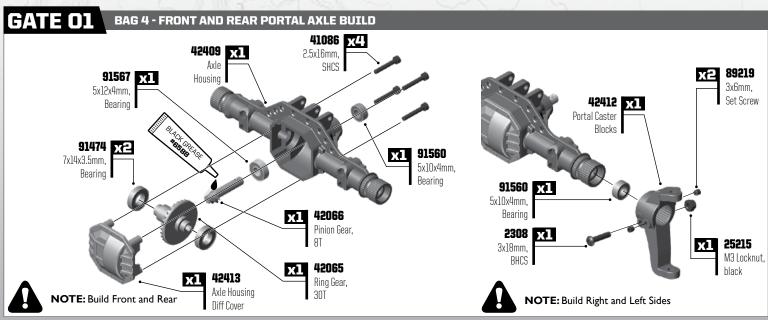






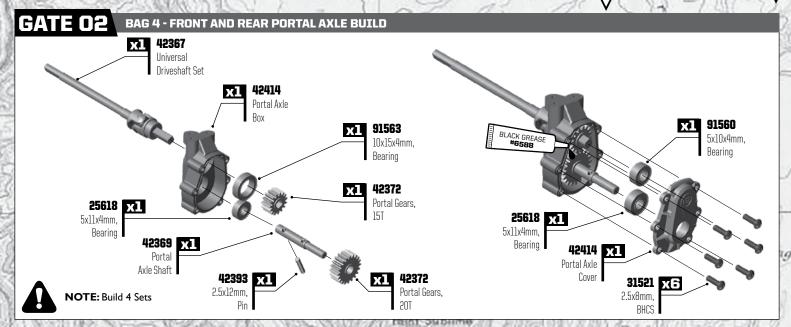


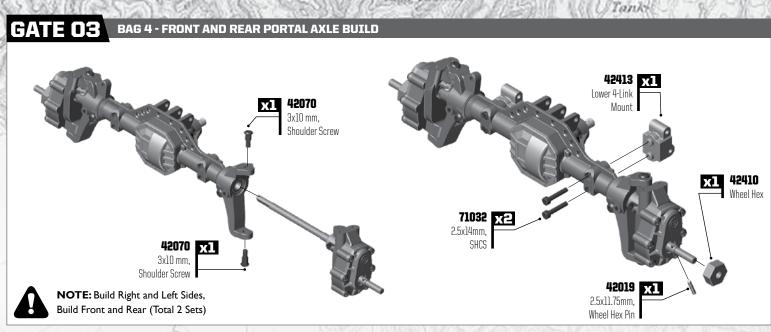


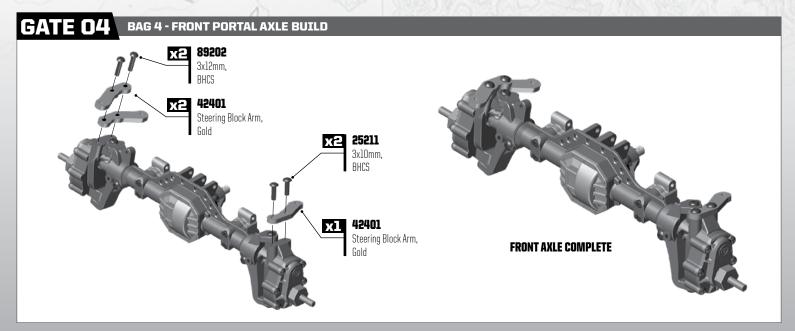


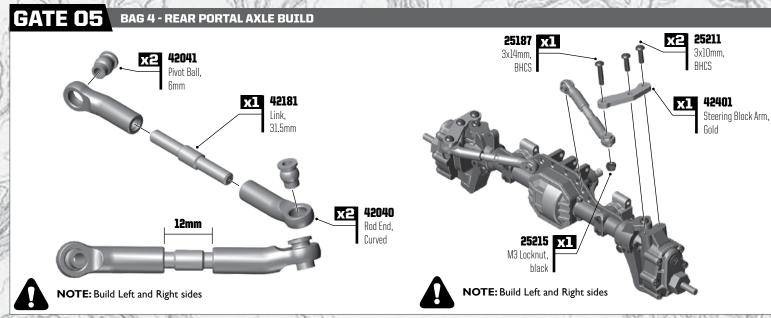


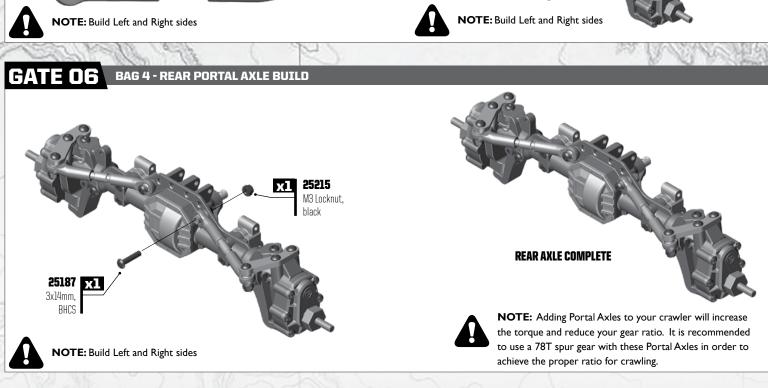


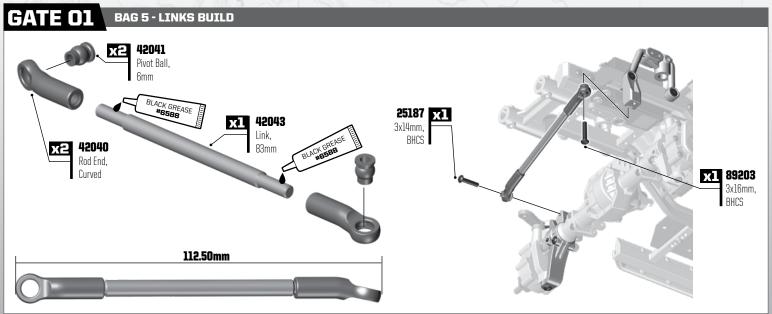




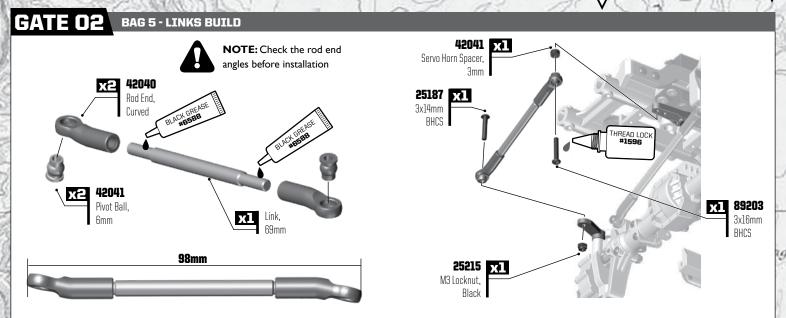


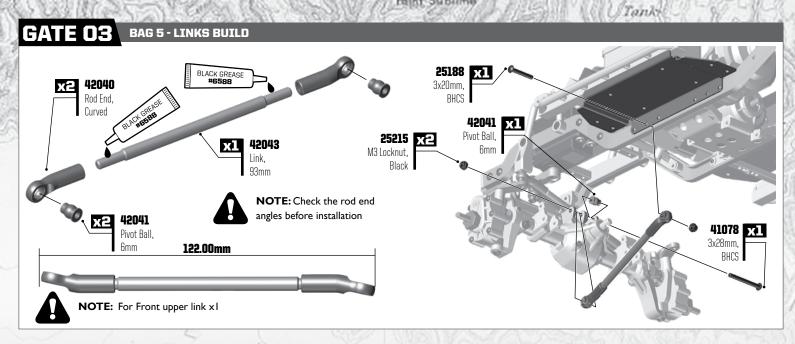


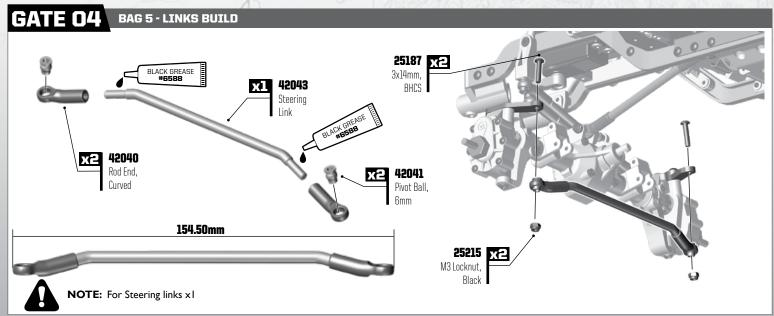


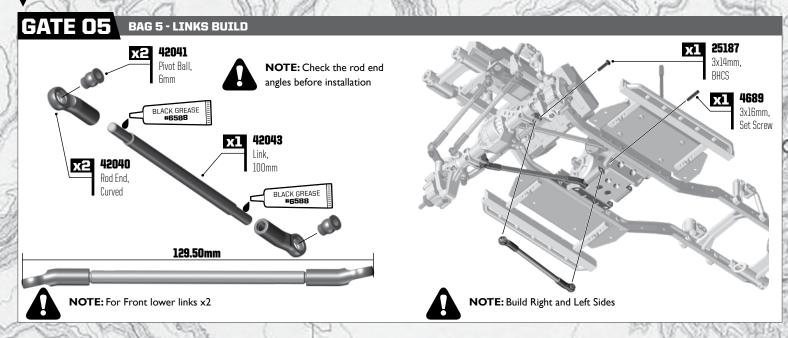


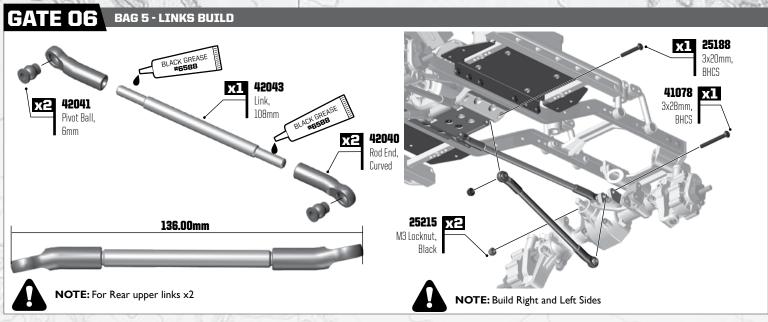


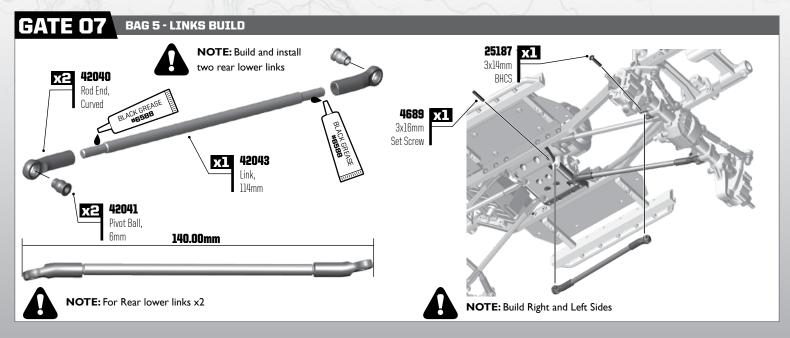


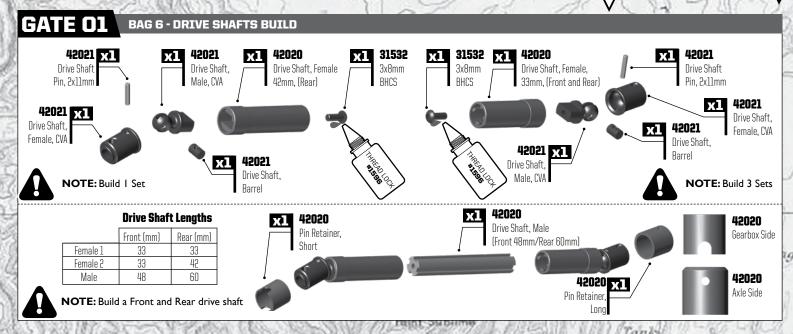


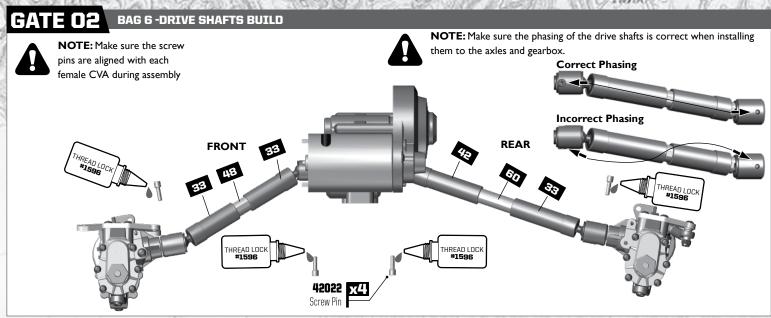


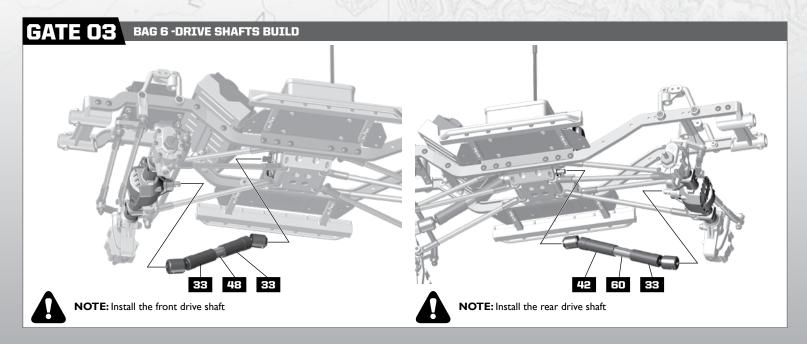


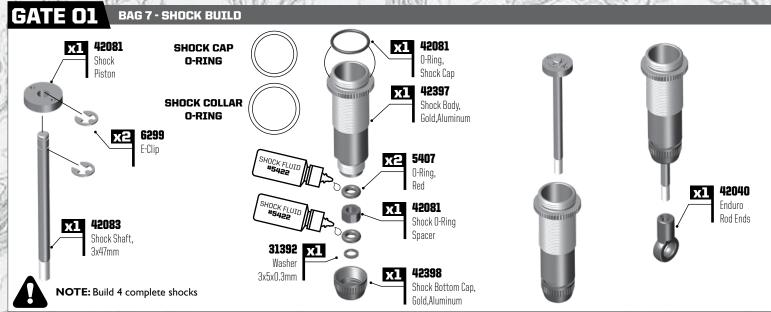


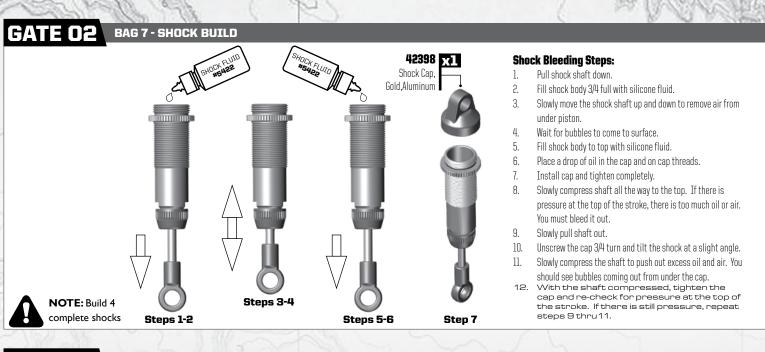


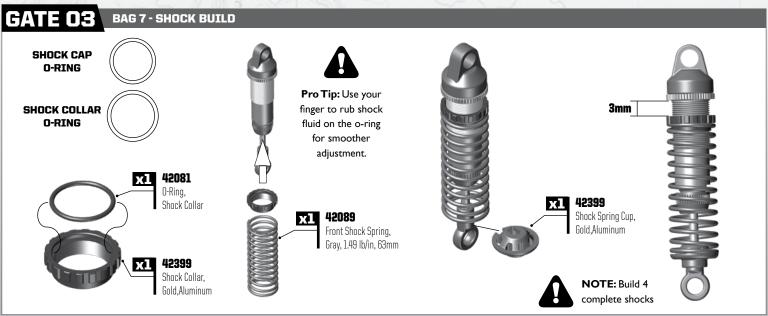






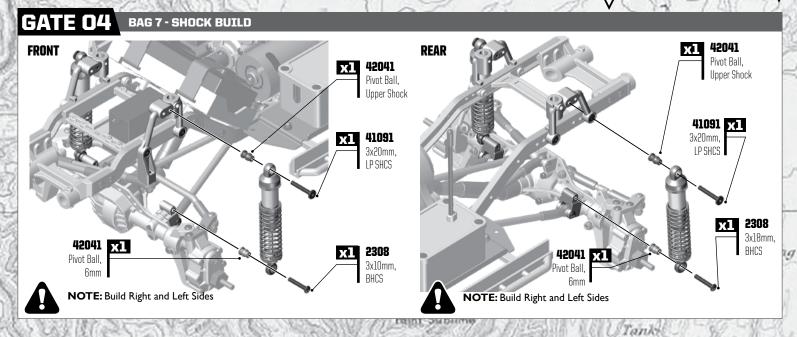




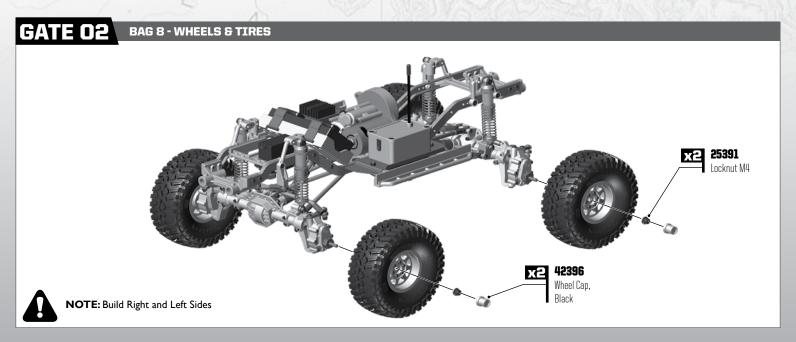


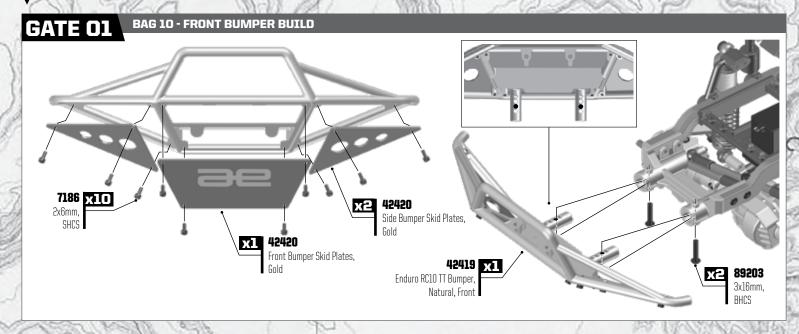


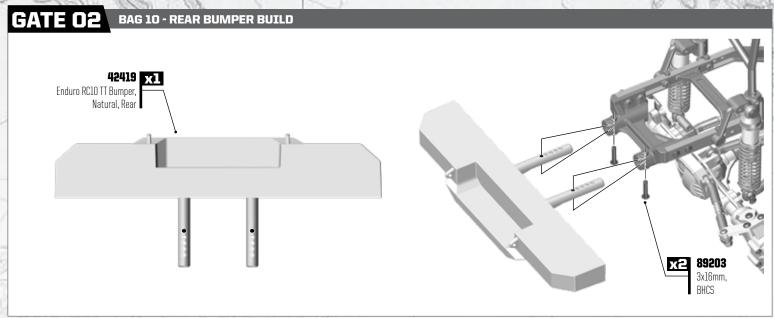


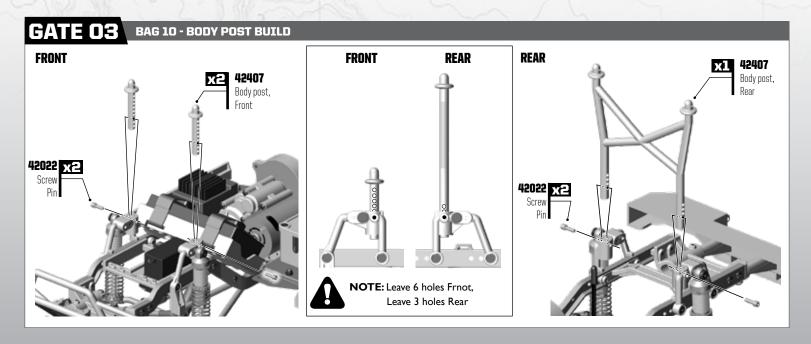


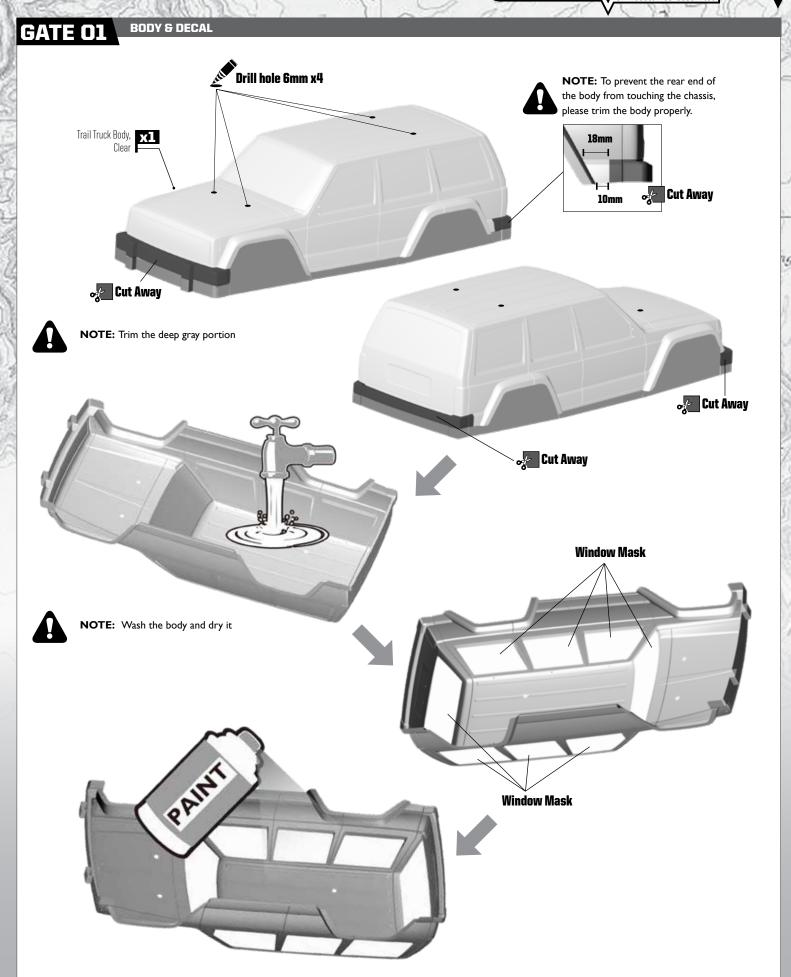








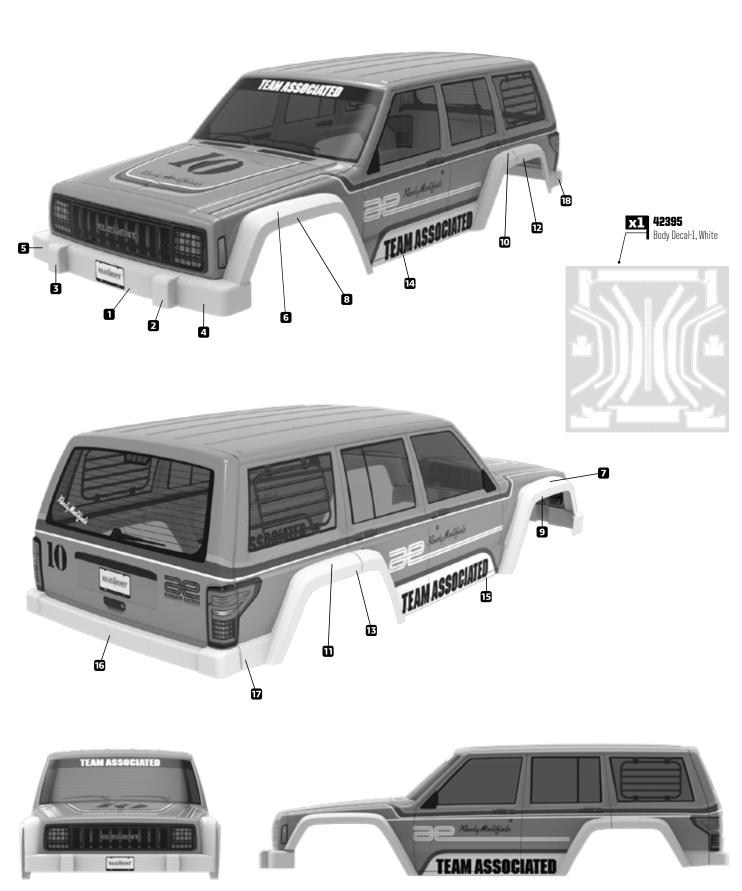




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GATE 02

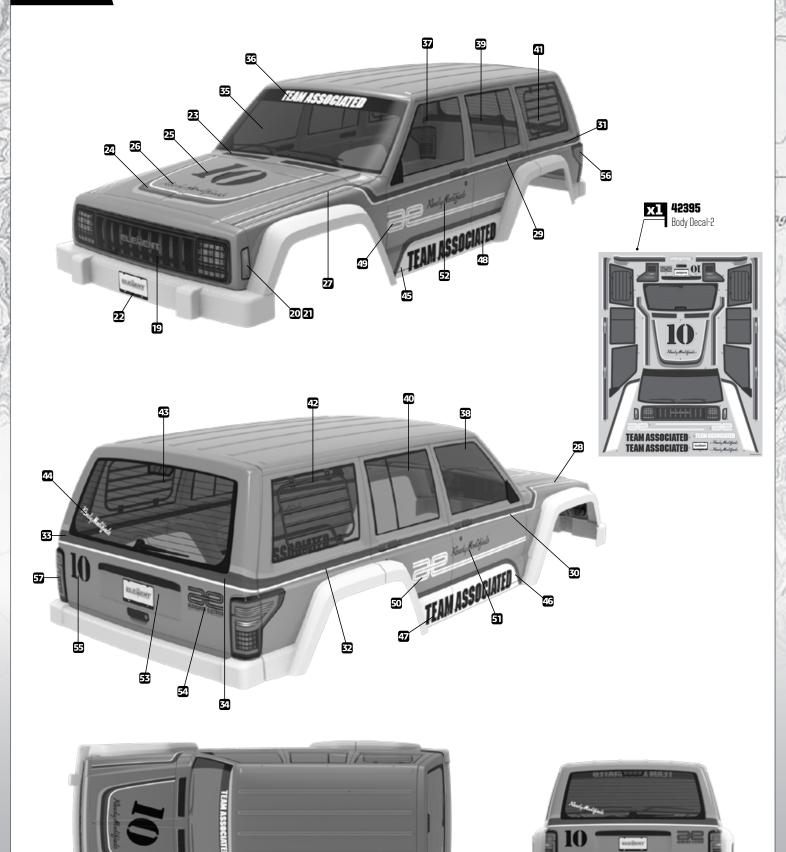
BODY & DECAL





GATE 03

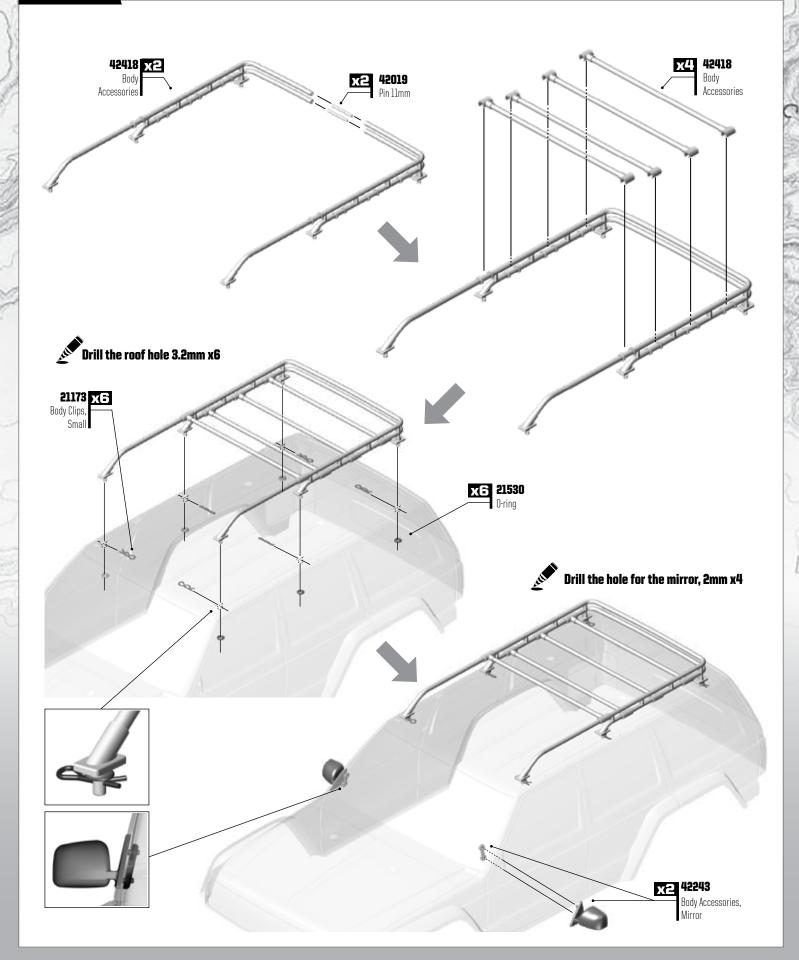
BODY & DECAL



20

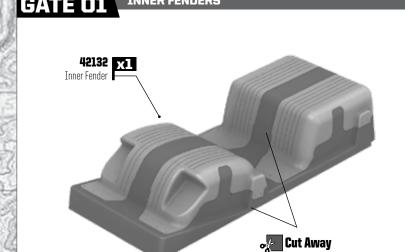
GATE 01

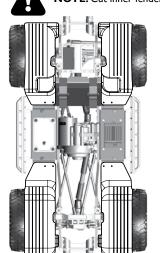
BAG 9 -BODY ACCESSORIES

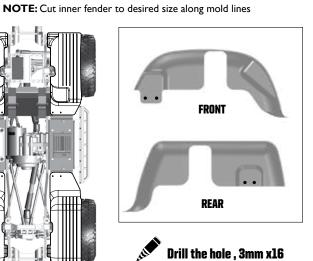












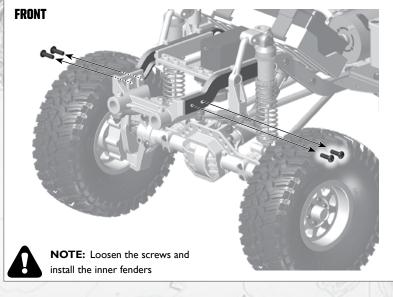
Tank

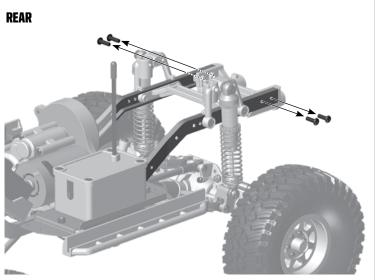


NOTE: Trim the deep gray portion



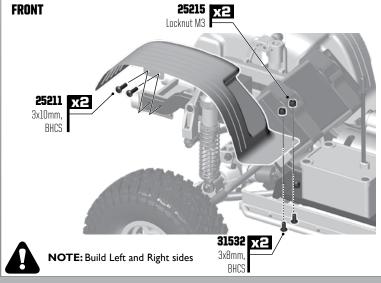
INNER FENDERS

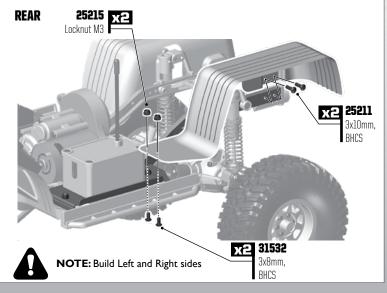






INNER FENDERS







GATE 01

STEALTH X: BUILD CONFIGURATION: MOTOR MOUNT FACING REAR (STOCK)



OVERDRIVE:

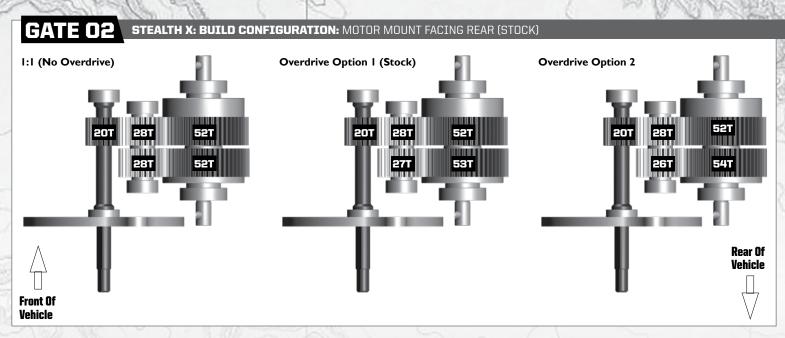
Overdrive is a scenario where the front and rear wheels do not rotate at the same speed. The Stealth X gearbox is designed to allow the front wheels to spin faster than the rear wheels. Overdrive is advantageouse when climbing up rock faces because the front tires will want to pull the vehicle up the rock. On descents, the rear tires rotating slower than the front tires will help keep the chassis more stable and keep the rear tires planted on the ground.

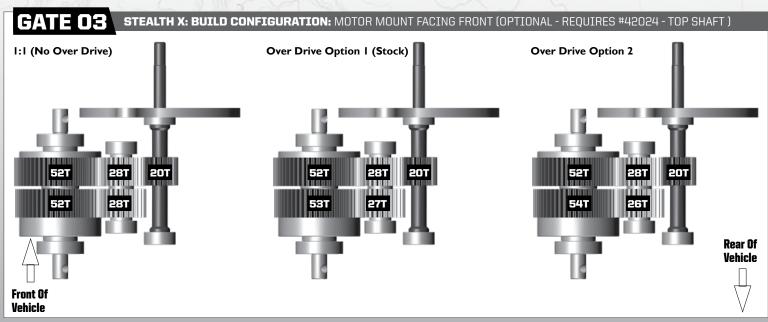
Stealth X:

The Stealth X gearbox allows the driver to change the front-to-rear drive ratios with 3 separate ratio adjustments to the rear drive shaft. The driver has the option to flip the gearbox direction (motor mount facing the front). The optional inverse top shaft (#42024) is required.

Please Note:

The 20T top shaft, 28T idler gear, and 52T drive gear will always be meshed together in all 6 gearbox configurations.





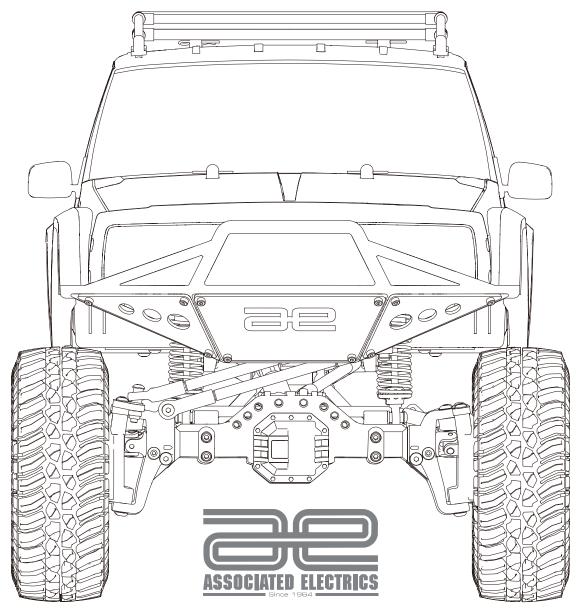
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NOTE





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